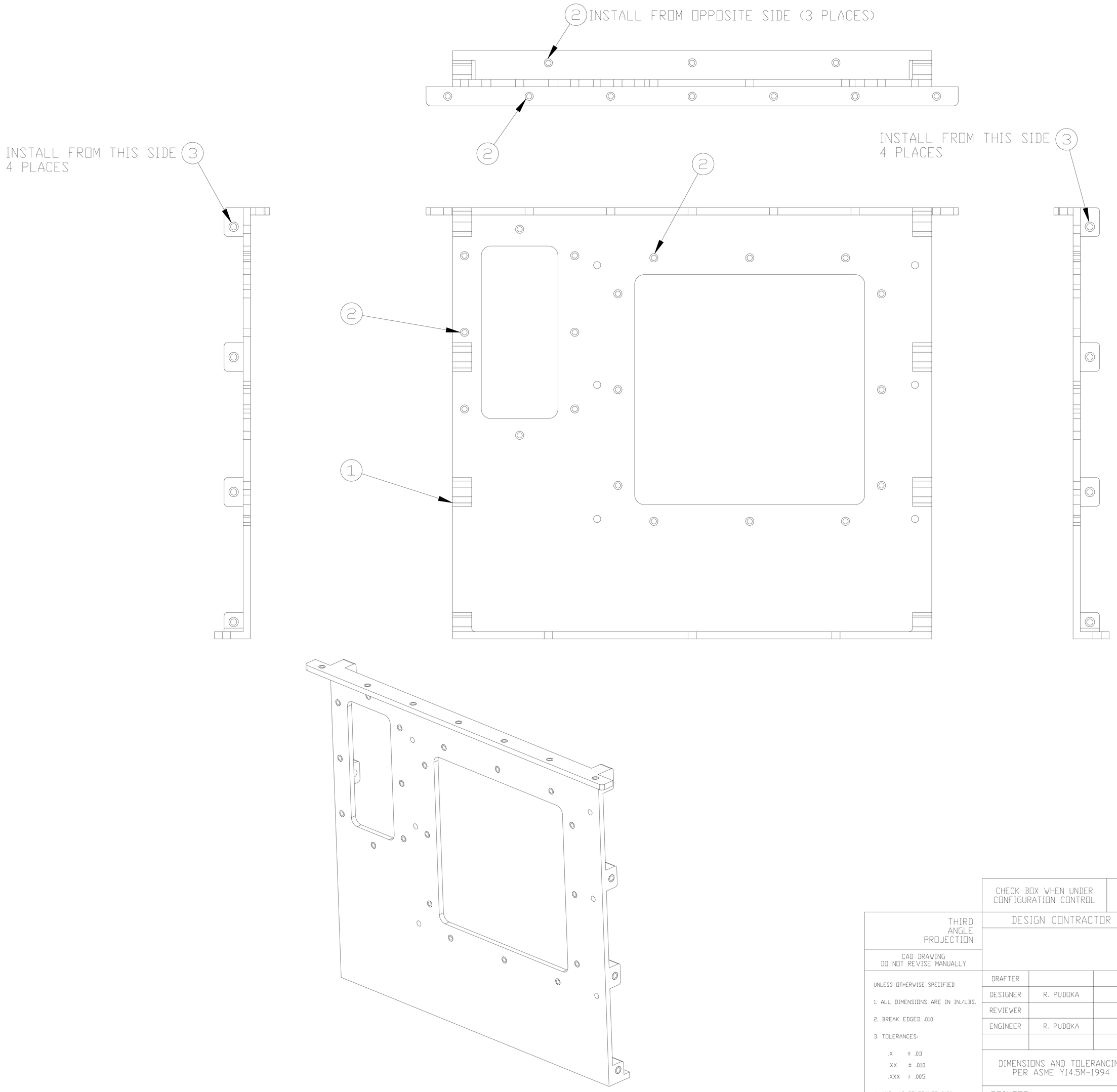
PART ID	QTY	PART DESCRIPTION	PART NO.	SOURCE OF SUPPLY	
1	1	FSAP FRONT PANEL	67213MPDF40001		SEE NOTE 2
2	30	INSERT, #6-32 INTERNAL THREAD	KNC0632J	TRIDAIR	SEE NOTE 3
3	8	INSERT, #8-32 INTERNAL THREAD	KNCA0832J	TRIDAIR	

NOTES:

1. INSTALL ALL INSERTS .010-.020" BELOW SURFACE.
2. INSTALL USING TRIDAIR INSTALLATION TOOL NO. TKNC-06.
3. INSTALL USING TRIDAIR INSTALLATION TOOL NO. TKNC-08.



CREATION DATE 14-Sep-00
MODEL NAME FRT PANEL WITH INSERTS
DRAWING NAME 67213MPAF40002

CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

CHECK BOX WHEN UNDER CONFIGURATION CONTROL

DESIGN CONTRACTOR

THIRD ANGLE PROJECTION

CAD DRAWING DO NOT REVISE MANUALLY

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS ARE IN IN./LBS.
2. BREAK EDGED .010
3. TOLERANCES:
   .X ± .03
   .XX ± .010
   .XXX ± .005
4. ANGULAR TOLERANCE 0°30'

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN GLENN RESEARCH CENTER
LEWIS FIELD, CLEVELAND, OHIO

CONTRACT NUMBER:

FDC FEDERAL DATA CORPORATION

DRAFTER		STRUCTURE	
DESIGNER	R. PUDOKA	MAT'L PROC	
REVIEWER		CONFIG MGT	
ENGINEER	R. PUDOKA		

TITLE: FSAP FRONT PANEL ASSEMBLY

NEXT ASS'Y: FSAP ASSEMBLY 67213MPAF40000

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

PRINTED:

PRO/ENGINEER2000i
PDM MDL RELEASE LEVEL:
PDM MDL REVISION:
MODELFRT_PANEL_WITH_INSERTS

SIZE	CAGE CODE	DRAWING NUMBER	REV
C		67213MPAF40002	

SCALE	RELEASE DATE	SHEET	UNITS
0.500	9-29-99	1 OF1	INCHES