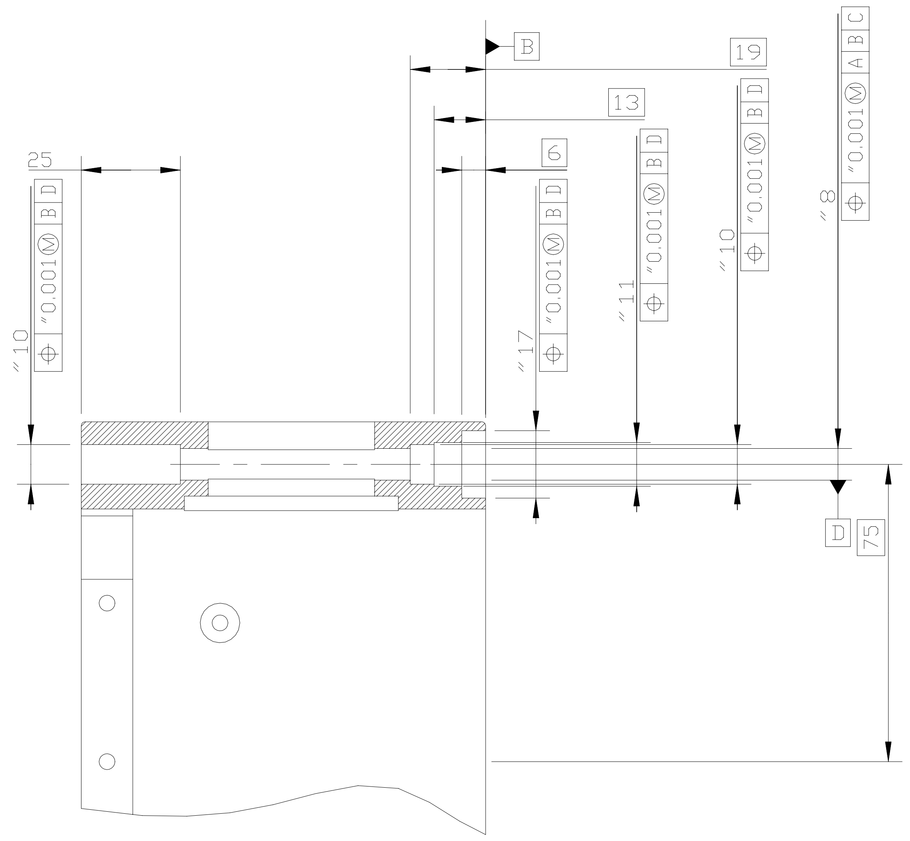
1. MATERIAL: SERIES 300 STAINLESS STEEL

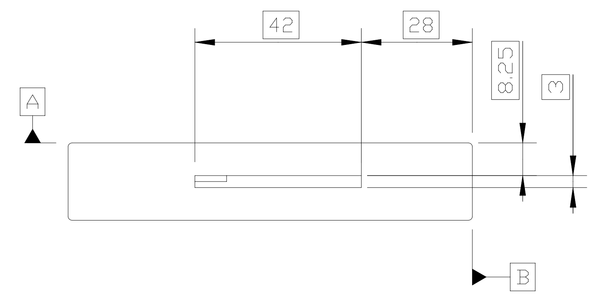
2. FINISH: GOLD ANODIZE.

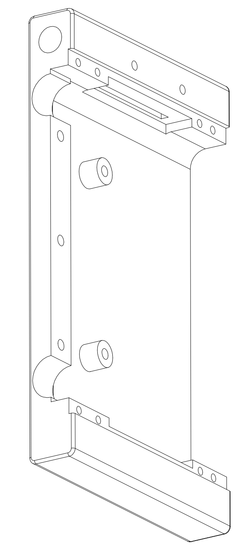
3. BREAK ALL SHARP EDGES WITH .01-.03 CHAMFER UNLESS NOTED OTHERWISE.

4. DIMENSIONS AND TOLERANCING PER ISO
ALL DIMENSIONS AND TOLERANCES APPLY AFTER ANODIZING.

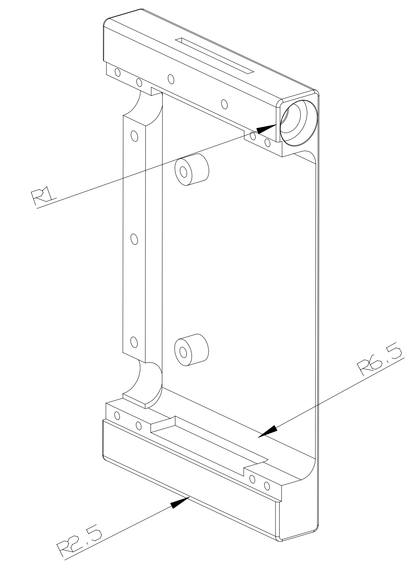


SECTION A-A
SCALE 1:1

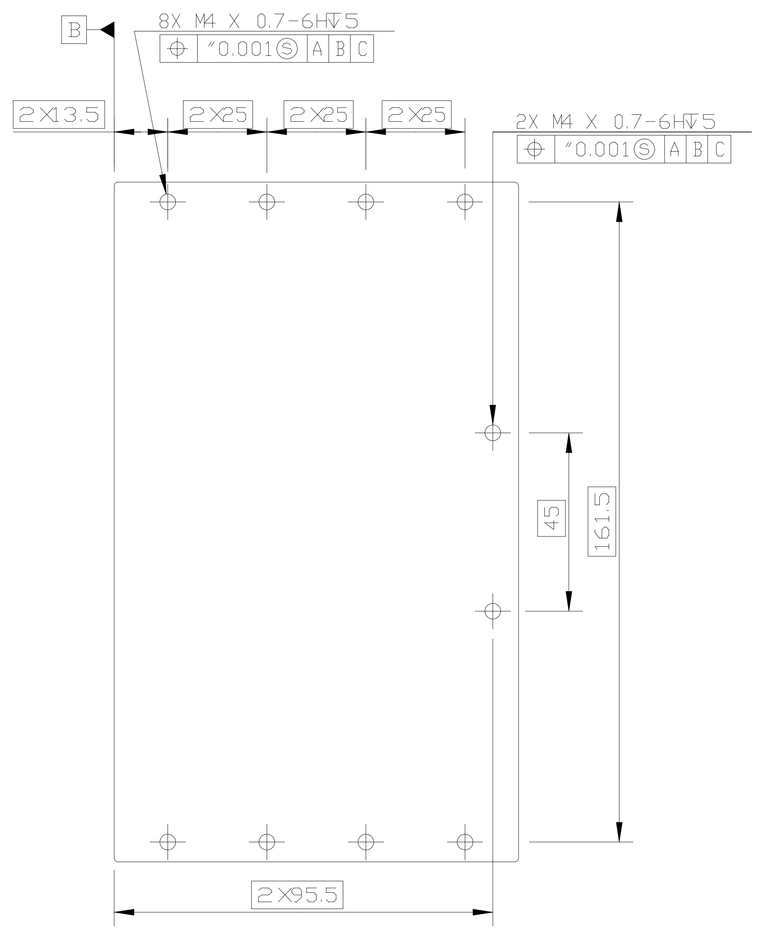


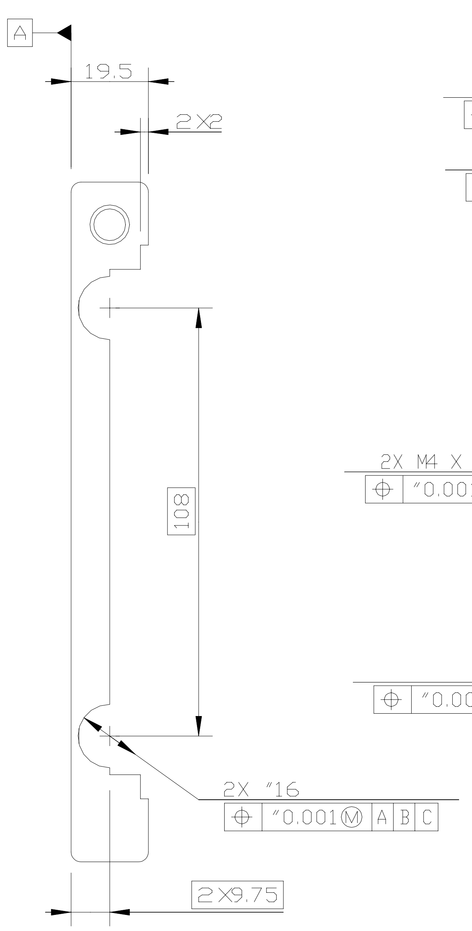


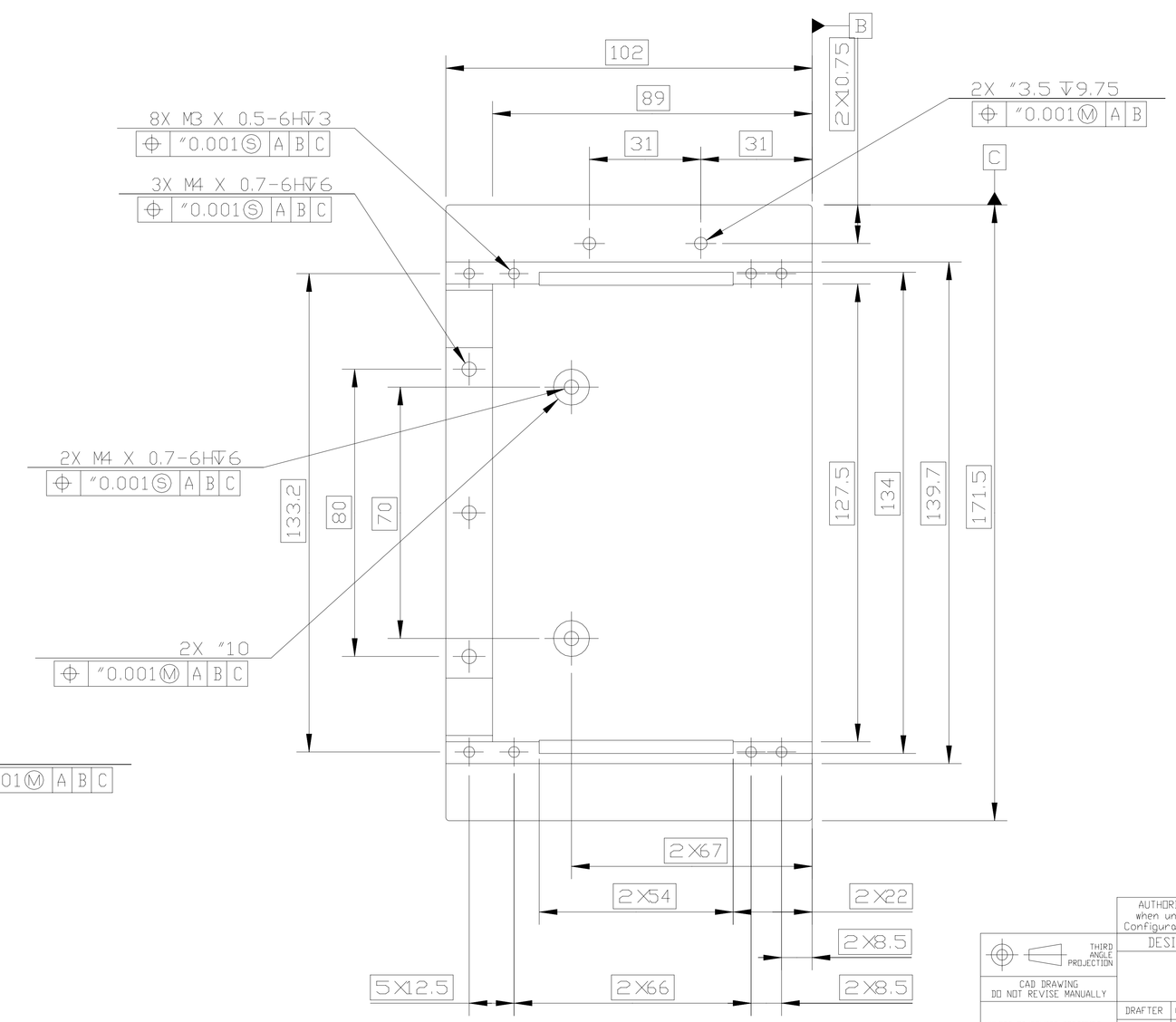
SCALE 7:10



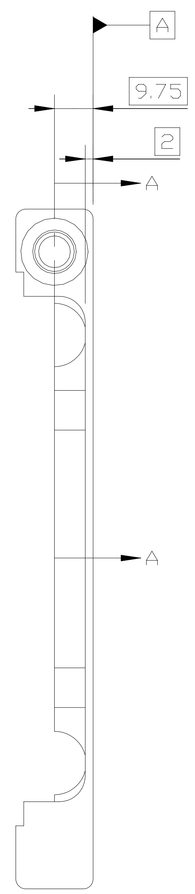
SCALE 7:10







SCALE 1:1



CHG	ZONE	REVISIONS DESCRIPTION	APP/DATE
X.1		RELEASED FOR REVIEW	5-14-99

AUTHORIZED by CM when under FORMAL Configuration Control

THIRD ANGLE PROJECTION

CAD DRAWING DO NOT REVISE MANUALLY

DESIGN CONTRACTOR

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION JOHN GLENN RESEARCH CENTER LEWIS FIELD, CLEVELAND, OHIO

CONTRACT NUMBER:

FDC FEDERAL DATA CORPORATION

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN MM
2. BREAK EDGES 0.2 - 0.5
3. LINEAR TOLERANCES
0 TO 6 ± 0.1
OVER 6 TO 30 ± 0.2
OVER 30 TO 120 ± 0.3
OVER 120 TO 315 ± 0.5
OVER 315 TO 1000 ± 0.8
OVER 1000 TO 2000 ± 1.2
4. ANGULAR TOLERANCES 0°30'

DRAFTER	C GRIFFITH	STRUCTURE	
DESIGNER	C GRIFFITH	MAT'L PROC	
REVIEWER		CONFIG MGT	
ENGINEER			

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

PRO/ENGINEER2000i
PDM MDL RELEASE LEVEL:
PDM MDL REVISION:
MODEL 67213MMDF20140

FABRICATION DETAIL TRANSLATION BRAKE BASE

NEXT ASSY: LEFT SIDE SLIDE TRANSLATION BRAKE HANDLE ASSEMBLY 67213MMAF20021

SIZE	CAGE CODE	DRAWING NUMBER	REV.
A1	4100-023	67213MMDF20140	X.1

SCALE	RELEASE DATE	SHEET	UNITS
1:1	5-14-99	1 OF 1	MM

SECTION DATE: 01-SEP-00
DRW-CL CAGE: 67213MMDF20140
DRAWING NAME: 67213MMDF20140