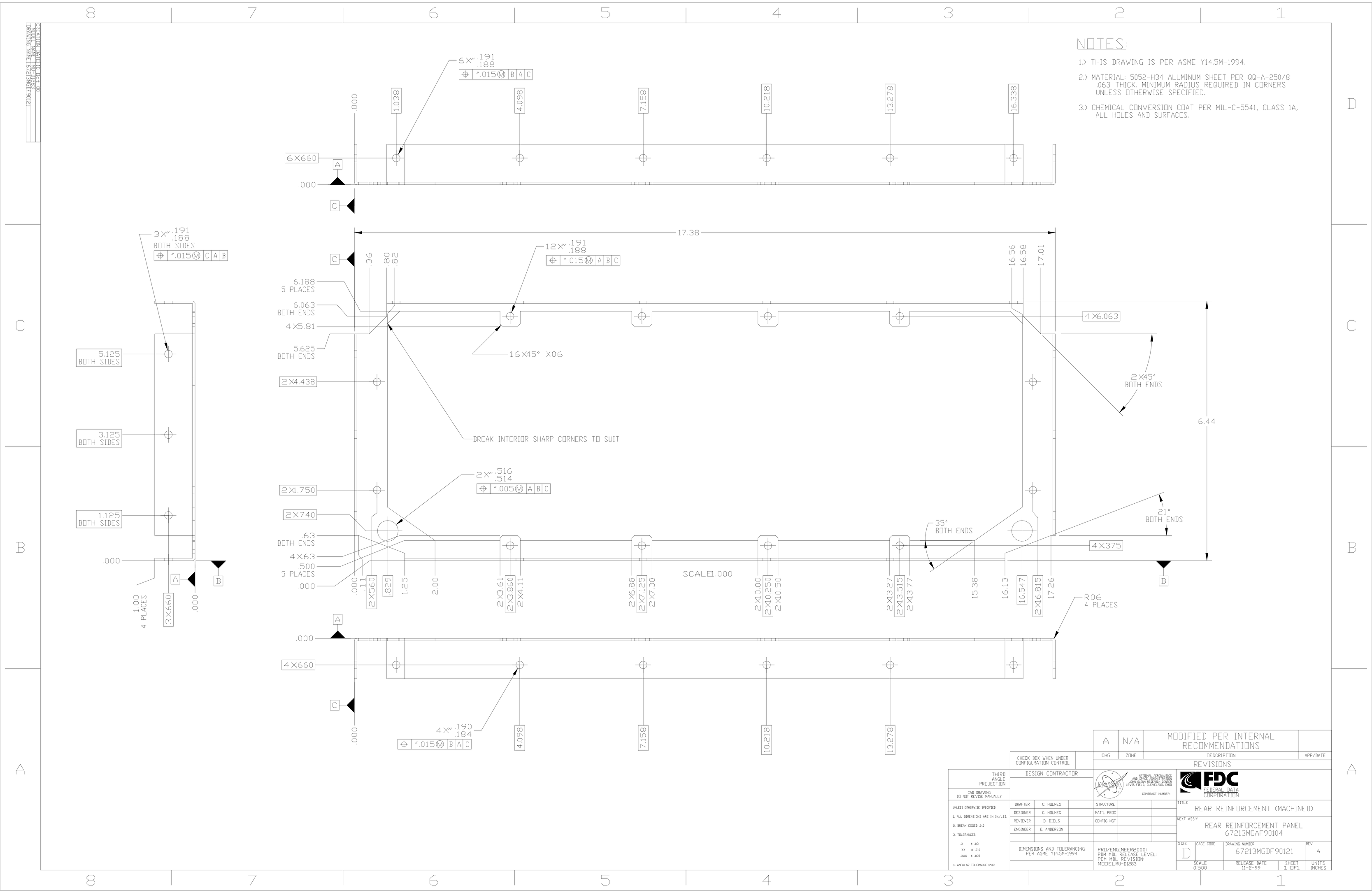

NOTES:

1.) THIS DRAWING IS PER ASME Y14.5M-1994.

2.) MATERIAL: 5052-H34 ALUMINUM SHEET PER QQ-A-250/8 .063 THICK. MINIMUM RADIUS REQUIRED IN CORNERS UNLESS OTHERWISE SPECIFIED.

3.) CHEMICAL CONVERSION COAT PER MIL-C-5541, CLASS 1A, ALL HOLES AND SURFACES.

CHG	ZONE	DESCRIPTION	APP/DATE
A	N/A	MODIFIED PER INTERNAL RECOMMENDATIONS	

REVISIONS

CHECK BOX WHEN UNDER CONFIGURATION CONTROL

DESIGN CONTRACTOR

THIRD ANGLE PROJECTION

CAD DRAWING DO NOT REVISE MANUALLY

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN IN/LBS.
2. BREAK EDGED .010
3. TOLERANCES:
.X ± .03
.XX ± .010
.XXX ± .005
4. ANGULAR TOLERANCE 0°30'

DRAFTER	C. HOLMES	STRUCTURE	
DESIGNER	C. HOLMES	MAT'L PROC	
REVIEWER	D. DIELS	CONFIG MGT	
ENGINEER	E. ANDERSON		

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION JOHN GLENN RESEARCH CENTER LEWIS FIELD, CLEVELAND, OHIO

CONTRACT NUMBER:

FDC FEDERAL DATA CORPORATION

PRO/ENGINEER2000i
PDM MDL RELEASE LEVEL:
PDM MDL REVISION:
MODEL:MU-D1283

TITLE: REAR REINFORCEMENT (MACHINED)

NEXT ASS'Y: REAR REINFORCEMENT PANEL 67213MGAF90104

SIZE	CAGE CODE	DRAWING NUMBER	REV
D		67213MGDF90121	A

SCALE	RELEASE DATE	SHEET	UNITS
0.500	11-2-99	1 OF1	INCHES