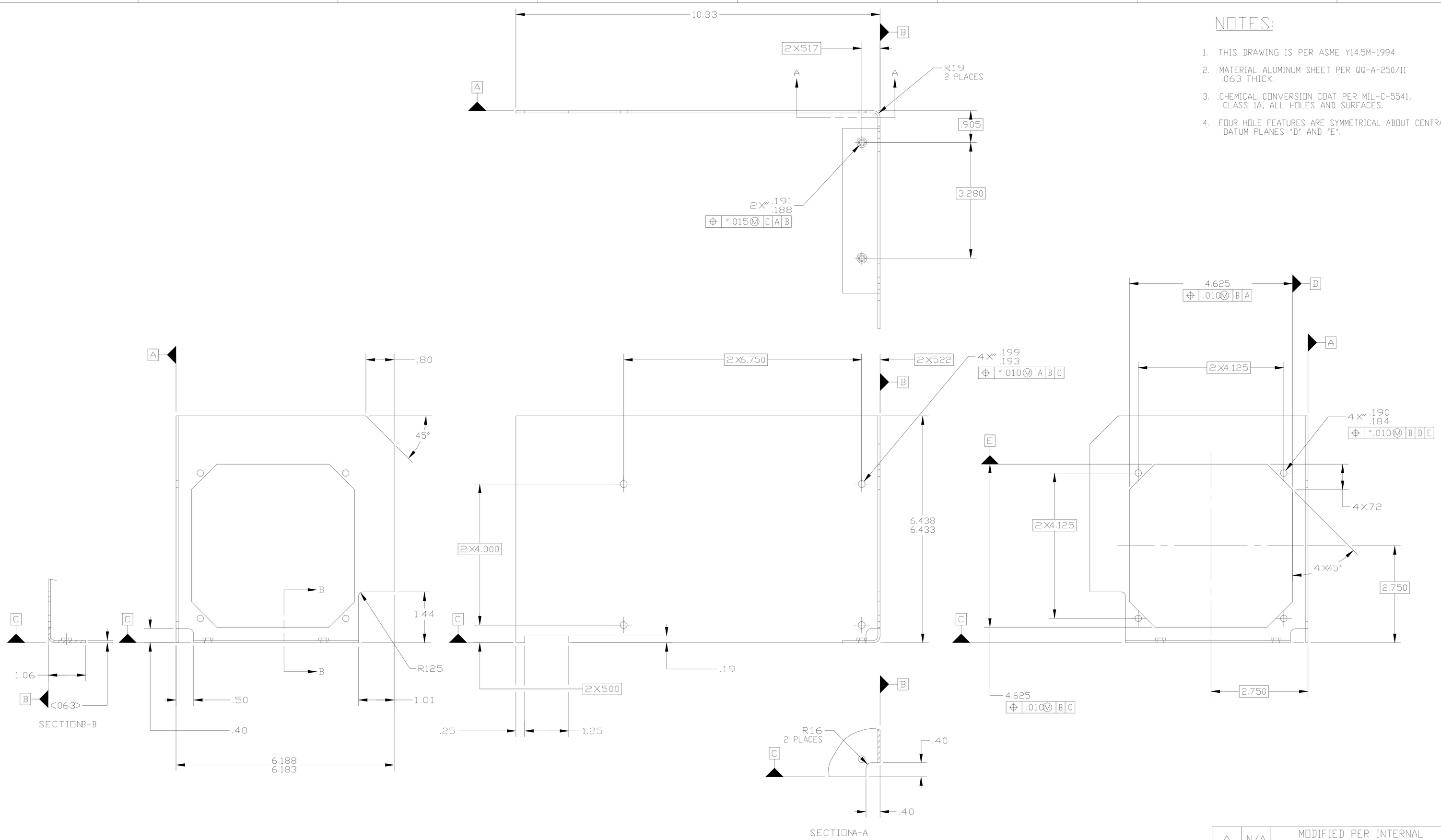

NOTES:

1. THIS DRAWING IS PER ASME Y14.5M-1994.
2. MATERIAL ALUMINUM SHEET PER QQ-A-250/11 .063 THICK.
3. CHEMICAL CONVERSION COAT PER MIL-C-5541, CLASS 1A, ALL HOLES AND SURFACES.
4. FOUR HOLE FEATURES ARE SYMMETRICAL ABOUT CENTRAL DATUM PLANES "D" AND "E".

CHG	ZONE	DESCRIPTION	APP/DATE
A	N/A	MODIFIED PER INTERNAL RECOMMENDATIONS	

REVISIONS

CHECK BOX WHEN UNDER CONFIGURATION CONTROL

THIRD ANGLE PROJECTION

CAD DRAWING DO NOT REVISE MANUALLY

DESIGN CONTRACTOR

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION JOHN GLENN RESEARCH CENTER LEWIS FIELD, CLEVELAND, OHIO

CONTRACT NUMBER:

FDC FEDERAL DATA CORPORATION

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS ARE IN IN/LBS.
2. BREAK EDGES .010
3. TOLERANCES:
   - .X ± .03
   - .XX ± .010
   - .XXX ± .005
4. ANGULAR TOLERANCE 0°30'

DRAFTER	C. HOLMES	STRUCTURE	
DESIGNER	C. HOLMES	MAT'L PROC	
REVIEWER	D. DIELS	CONFIG MGT	
ENGINEER	E. ANDERSON		

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

PRO/ENGINEER2000i
PDM MDL RELEASE LEVEL:
PDM MDL REVISION:
MODEL:67213MDF911

TITLE: DUCT PANEL (MACHINED)

NEXT ASS'Y: DUCT PANEL 67213MGAF90101

SIZE	CAGE CODE	DRAWING NUMBER	REV
D		67213MGDF90111	A

SCALE	RELEASE DATE	SHEET	UNITS
0.750	11-2-99	1 OF 1	INCHES