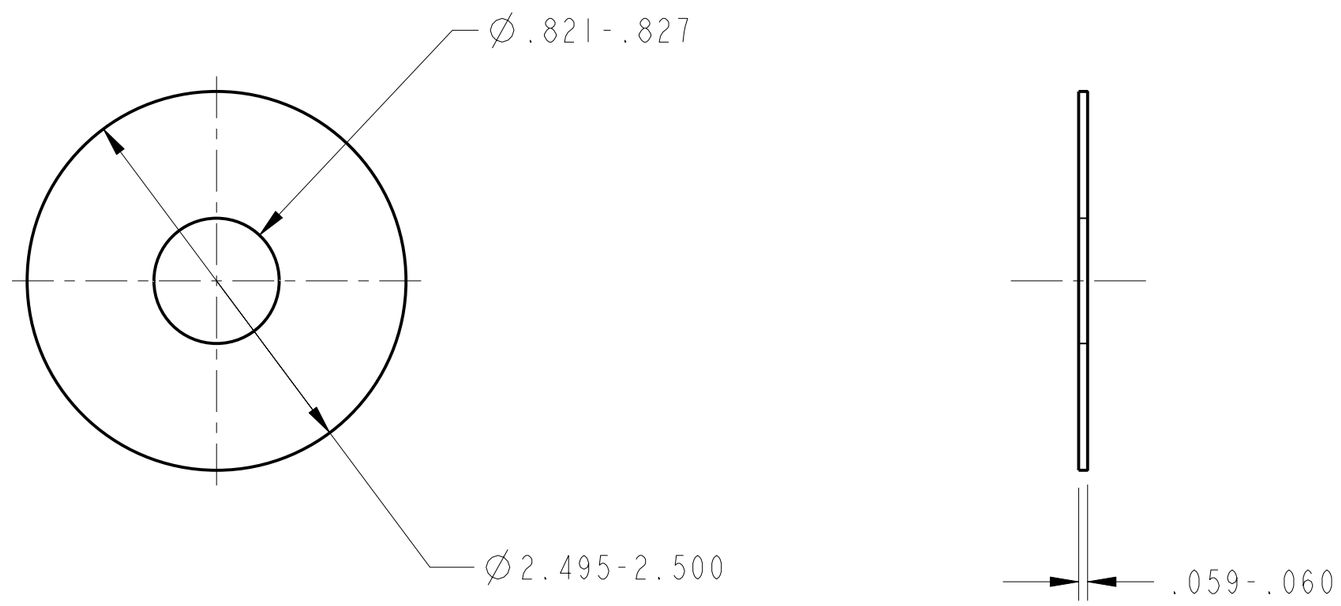

1. MATERIAL:
   TYPE 316 STAINLESS STEEL PER FEDERAL SPEC QQ-S-766 OR QQ-S-763.
2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIALS.
3. 32 Ra ALL MACHINED SURFACES PER ANSI/ASME B46.1.
4. IDENTIFY BY TAGGING WITH DRAWING PART NUMBER 67212MEDM963, PER SAE AS478, METHOD 35.
5. CLEAN SURFACES WITH 190 PROOF ETHYL ALCOHOL. WIPE WITH CLEAN COTTON SWABS AND/OR LINT-FREE CLOTH.
6. HANDLE WITH CLEAN LINT-FREE GLOVES.
7. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.
8. PROCESS PLAN REQUIRED.
9. ESTIMATED WEIGHT = 0.073 Lb. (0.033 Kg)

CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCE ON	
.X	± 0.1
.XX	± 0.01
.XXX	± 0.001
FRACTION	± -
ANGULAR	± 0.50°
BREAK EDGES	.002-.005
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994	

CONTRACT	NAS3-27600
CONTRACTOR	ADF, INC.
TASK ORDER	060
APPROVED	-
DRAFTER	ADF/D.ROBINSON
ENGINEER	ANLX/J.CZERNEC
DESIGNER	ADF/D.ROBINSON
MODEL NAME: 67212MEDM963	
PRO/E VERSION: 19.0	
RELEASE DATE	06/18/99

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LEWIS RESEARCH CENTER
CLEVELAND, OHIO

963 SPRING SPACER-ONE INCH

ADSORBER CARTRIDGE ASSEMBLY-
ONE INCH DIAMETER 67212MELM975

SIZE	DRAWING NUMBER	REV	STAT	BLDG/CELL
C	67212MEDM963	-	R	333/-

SCALE: 1/1 SHEET 1 OF 1

DRAWING NUMBER 67212MEDM963 REV - STAT R

NAME: EDJEN OBJECT: 67212MEDM963 DATE: 30-Oct-00 13:33:37