1. MATERIAL:.041 INCH DIAMETER WIRE PER NASM20995C41.

2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIALS.

3. CLEAN AND PASSIVATE PER MIL-S-5002, PARAGRAPHS 3.4.2.4 AND 3.4.2.4.1, AND QQ-P-35.

4. IDENTIFY BY TAGGING WITH DRAWING PART NUMBER 67212MEDM955, PER SAE AS478, METHOD 35.

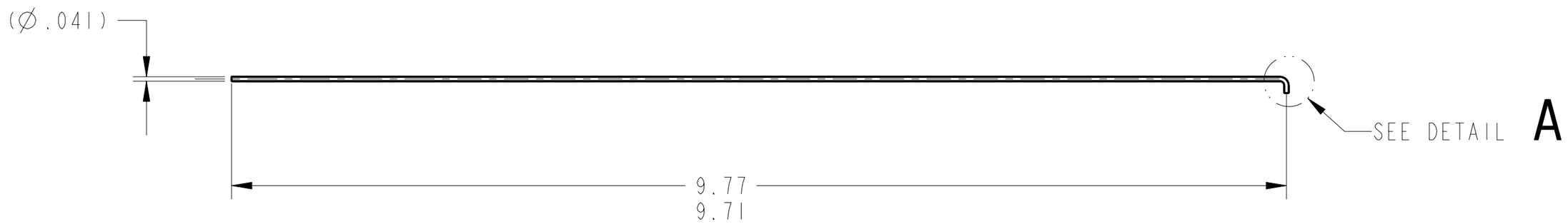
5. CLEAN SURFACES WITH 190 PROOF ETHYL ALCOHOL. WIPE WITH CLEAN LINT FREE CLOTH

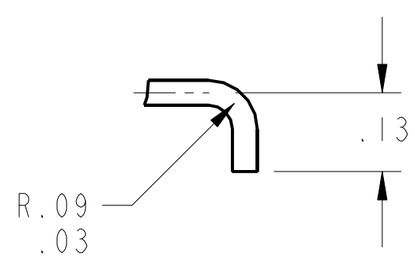
6. HANDLE WITH CLEAN, LINT-FREE GLOVES.

7. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.

8. PROCESS PLAN REQUIRED.

9. ESTIMATED WEIGHT= .0037 Lb. (.0017 Kg)





DETAIL A
SCALE 4/1

CHG	ZONE	DESCRIPTION	APP/DATE
		REVISIONS	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT	NAS3-27600
		CONTRACTOR	ADF, INC.
TOLERANCE ON			
.X	± 0.0	TASK ORDER	060
.XX	± 0.01	APPROVED	-
.XXX	± 0.005	DRAFTER	ADF/W. HOLT
FRACTION	± -	ENGINEER	ANLX/I.DRALYUK
ANGULAR	± 0.50°	DESIGNER	ADF/J. VAN TASSEL
BREAK EDGES	.005-.010	MODEL NAME: UNFORMED	
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		PRO/E VERSION: 19.0	
		RELEASE DATE	06/18/99

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LEWIS RESEARCH CENTER
CLEVELAND, OHIO

955 END CAP RETAINING WIRE

ADSORBER CARTRIDGE ASSEMBLIES
67212MELM950, 970 & 975

SIZE	DRAWING NUMBER	REV	STAT	BLDG/CELL
C	67212MEDM955	-	R	333/ -

SCALE: 1/1 AND NOTED — SHEET 1 OF 1

DRAWING NUMBER 67212MEDM955 REV - STAT R

NAME:EDJEN OBJECT:67212MEDM955 DATE:30-Oct-00 13:20:54