1. MATERIAL:
   TYPE 316 STAINLESS STEEL PER FEDERAL SPEC QQ-S-763, CONDITION A.

2. 0.8 Ra ALL OVER UNLESS OTHERWISE NOTED PER ANSI/ASME B46.1.

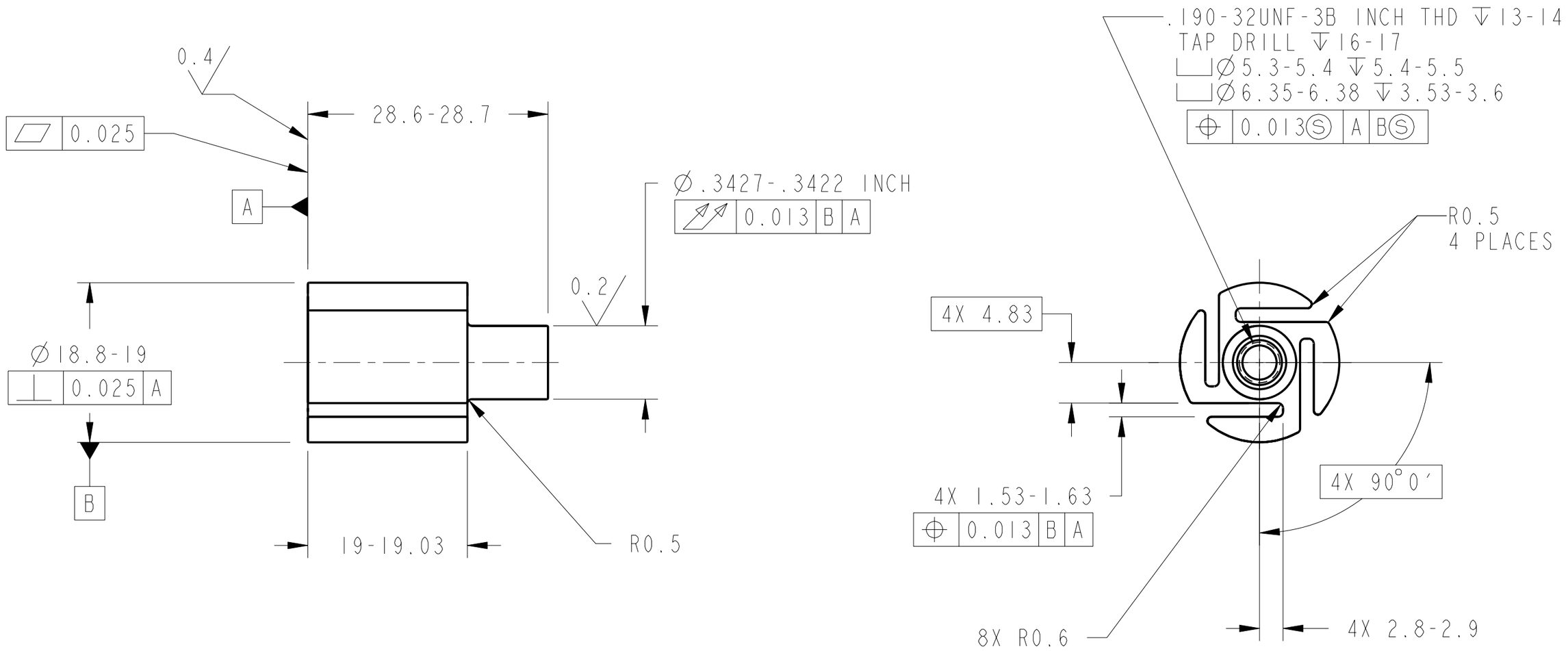
3. BREAK EXTERNAL CORNERS R0.13 MAX.

4. CLEAN AND PASSIVATE PER MIL-S-5002, PARAGRAPHS 3.4.2.4 AND 3.4.2.4.1 AND FEDERAL SPECIFICATION QQ-P-35.

5. IDENTIFY BY TAGGING WITH DRAWING PART NUMBER 67212MEDM254, PER SAE AS478, METHOD 35.

6. ESTIMATED WEIGHT: 0.034 Kg.

7. QUANTITY: ONE REQUIRED.




UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONING AND TOLLERANCING PER ASME Y14.5M-1994
2. ALL DIMENSIONS ARE IN MILLIMETERS
3. BREAK EDGES: 0.2-0.5
4. LINEAR TOLERANCES:

| | |
|---|---|
| 0.5-6 | ±0.1 |
| OVER 6-30 | ±0.2 |
| OVER 30- 120 | ±0.3 |
| OVER 120-315 | ±0.5 |
| OVER 315-1000 | ±0.8 |
| OVER 1000-2000 | ±1.2 |

5. ANGULAR TOLERANCES: 0° 30′

**METRIC**

THIRD ANGLE PROJECTION

| | |
|---|---|
| DRAFTER | ADF/D.ROBINSON |
| DESIGNER | ANLX/I.DRALYUK |
| ENGINEER | ANLX/I.DRALYUK |
| MODEL NAME: 67212MEDM254 | |
| PRO/E VERSION: 19.0 | |
| RELEASE DATE: 12/22/98 | |

| CHG | ZONE | DESCRIPTION | APP/DATE |
|---|---|---|---|

REVISIONS

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LEWIS RESEARCH CENTER
CLEVELAND, OHIO

254 ROTOR

EXHAUST VENT PUMP ASSEMBLY
67212MELM250

| SIZE | DRAWING NUMBER | REV | STAT | BLDG/CELL |
|---|---|---|---|---|
| A2 | 67212MEDM254 | - | R | 333/- |

SCALE: 2:1 SHEET 1 OF 1

DRAWING NUMBER 67212MEDM254 REV - STAT R

NAME:EDJEN OBJECT:67212MEDM254 DATE:30-Oct-00 11:25:27