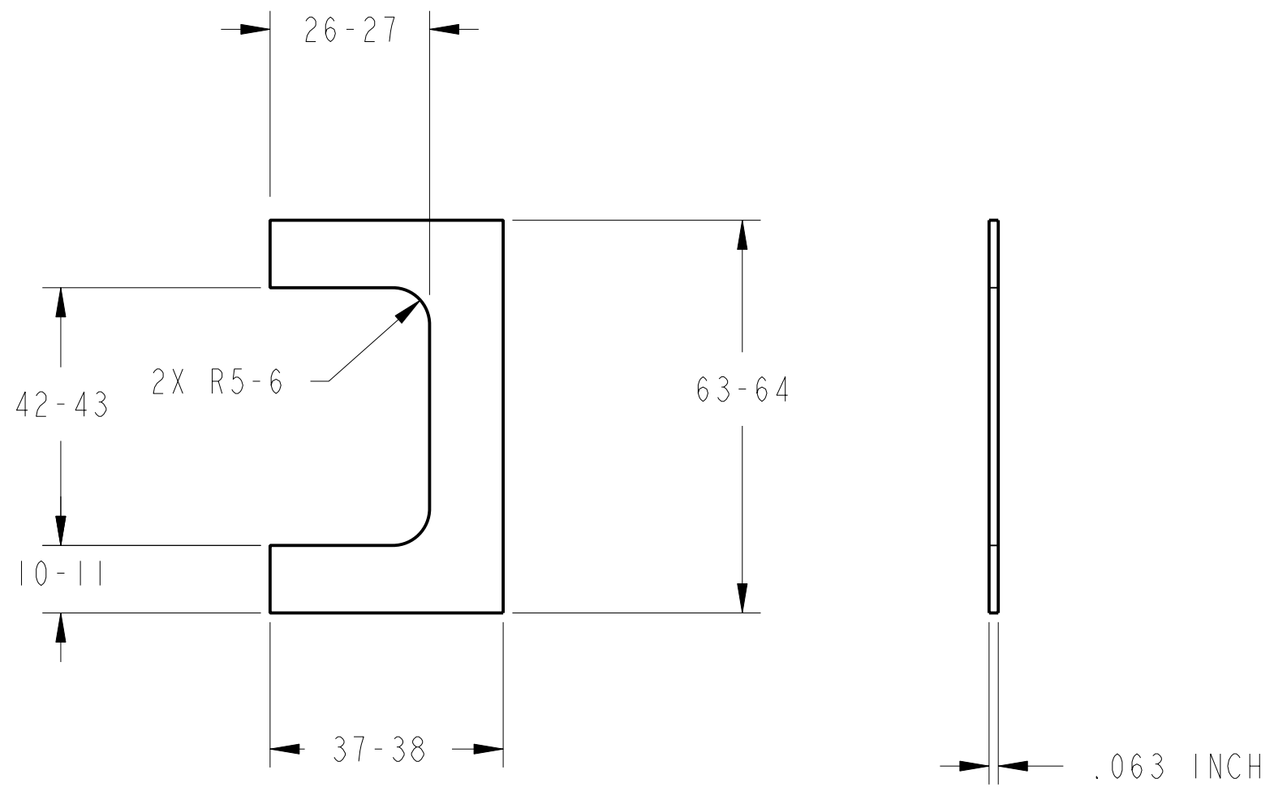

1. MATERIAL:
   ?? - ?? DUROMETER VITON (OR ??-?? PCF CLOSED CELL VITON SPONGE) SHEET.
2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIAL.
3. CLEAN SURFACES WITH NON-DEODORANT, NONADDITIVE SOAP AND WATER. WIPE WITH CLEAN LINT-FREE CLOTH (NO PAPER PRODUCTS).
4. IDENTIFY BY TAGGING WITH DRAWING PART NUMBER 67212MEDM225, PER SAE AS478, METHOD 35.
5. HANDLE WITH CLEAN, LINT-FREE GLOVES.
6. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG FOR SMALL ITEMS, OR 4 MIL THICK MINIMUM POLYETHYLENE SHEET SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.
7. PROCESS PLAN REQUIRED.
8. ESTIMATED WEIGHT = 0.003 Kg.

UNLESS OTHERWISE SPECIFIED:
1. ALL DIMENSIONING AND TOLLERANCING PER ASME Y14.5M-1994
2. ALL DIMENSIONS ARE IN MILLIMETERS
3. BREAK EDGES: 0.2-0.5
4. LINEAR TOLERANCES:
   0.5-6 ±0.1
   OVER 6-30 ±0.2
   OVER 30- 120 ±0.3
   OVER 120-315 ±0.5
   OVER 315-1000 ±0.8
   OVER 1000-2000 ±1.2
5. ANGULAR TOLERANCES: 0° 30′

METRIC

THIRD ANGLE PROJECTION

DRAFTER	ADF/D.ROBINSON
DESIGNER	ADF/D.ROBINSON
ENGINEER	ANLX/J.CZERNEC
MODEL NAME: 67212MEDM225	
PRO/E VERSION: 19.0	
RELEASE DATE: 06/02/99	

CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LEWIS RESEARCH CENTER
CLEVELAND, OHIO

225 EVP MFC HOLD DOWN PAD

EVP MFC AND MOUNTING PLATE ASSEMBLY
67212MELM226

SIZE	DRAWING NUMBER	REV	STAT	BLDG/CELL
A2	67212MEDM225	-	R	333/-

SCALE: 1:1 SHEET 1 OF 1

DRAWING NUMBER 67212MEDM225
REV -
STAT R

NAME:EDJEN OBJECT:67212MEDM225 DATE:30-Oct-00 11:12:52