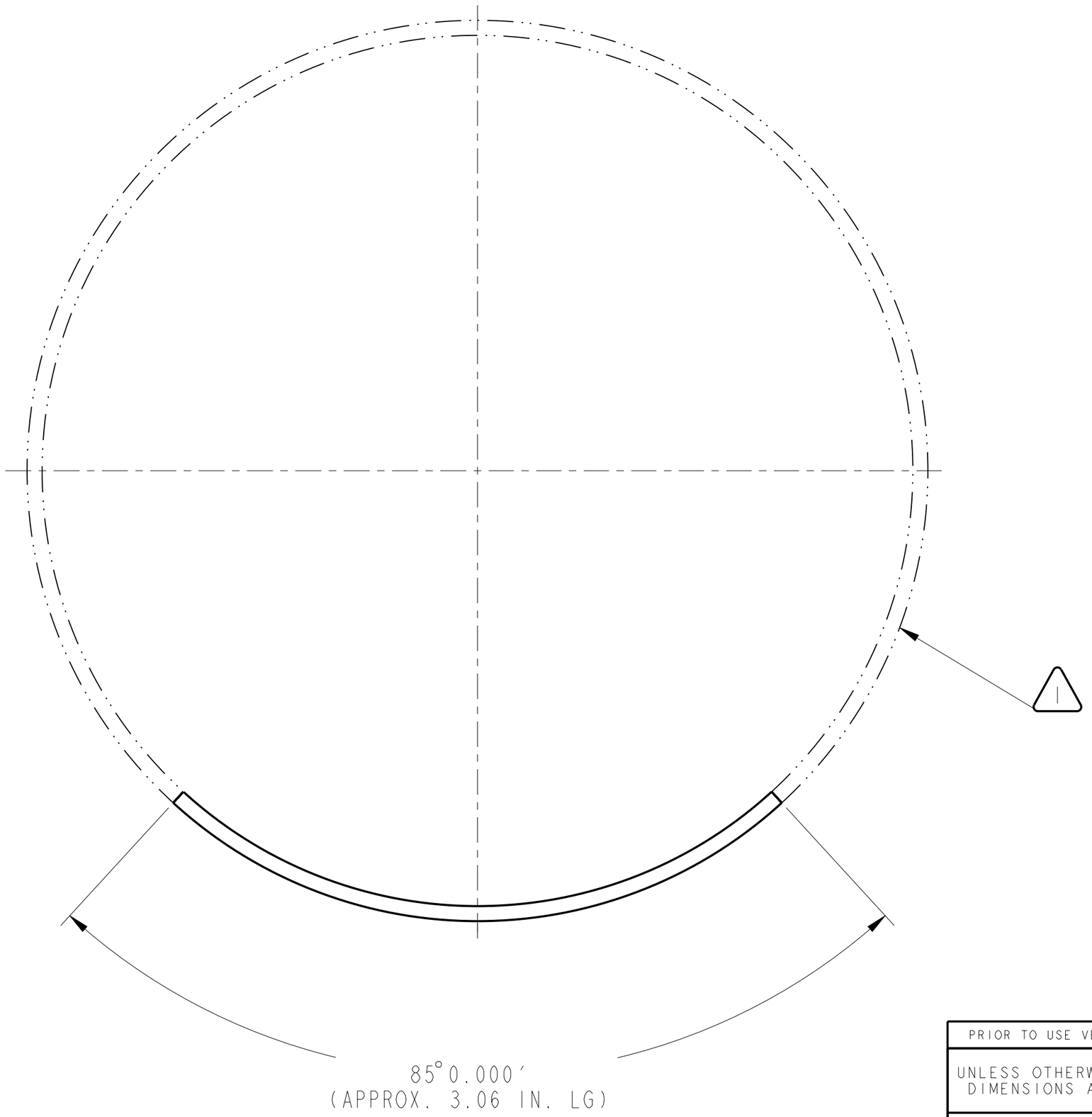
1. MATERIAL: MAKE FROM O-RING PARKER P/N 2-045, VITON (4.129 OD X 3.989 ID X ∅.070 CROSS SECTION)

2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIAL.

3. HANDLE WITH CLEAN, LINT-FREE GLOVES.

4. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG FOR SMALL ITEMS, OR 4 MIL THICK MINIMUM POLYETHYLENE SHEET SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.

5. PROCESS PLAN REQUIRED.



CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT XXX CONTRACTOR XXX	
TOLERANCE ON		TASK ORDER	XXX
.X	± 0.03	DRAFTER	J. ASSION
.XX	± 0.01	ENGINEER	I. DRALYUK
.XXX	± 0.005	DESIGNER	J. ASSION
FRACTION	± -	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994	
ANGULAR	± 0.50°		
BREAK EDGES	XXX		

PDM REL LEVEL: **RELEASE** PDM REVISION: **x.3**

PDM DATABASE: **FCF**

MODEL NAME: **67212MEDM209**

CHECK FOR ANY OUTSTANDING ECO'S PRIOR TO USE

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD
CLEVELAND, OHIO

BOTTLE SUPPORT ASSEMBLY

67212MELM210

BOTTLE SUPPORT PAD

SIZE	DRAWING NUMBER	REV	BLDG	AREA
C	67212MEDM209	-	333	
			UNITS: INCH	
SCALE: 2/1	INITIAL REL DATE 08/23/00	SHEET 1 OF 1	DISCIPLINE	

PRO/E VERSION: 2000i

SIZE C DRAWING NUMBER 67212MEDM209 REV -

NAME:EDJEN OBJECT:67212MEDM200 DATE:30-Oct-00 11:00:45