1. MATERIAL: 6061-T6 ALUMINUM PER FEDERAL SPEC QQ-A-250/11.

2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIAL.

3. 3.2 Ra ALL MACHINED SURFACES PER ANSI/ASME B46.1.

4. PART TO BE ELECTROLESS NICKEL COATED AT ASSEMBLY (SEE 67212MELM100). FINISH DIMENSIONS SHOWN APPLY AFTER COATING.

5. IDENTIFY BY TAGGING WITH DRAWING PART NUMBER 67212MEDM105, PER SAE AS478, METHOD 35.

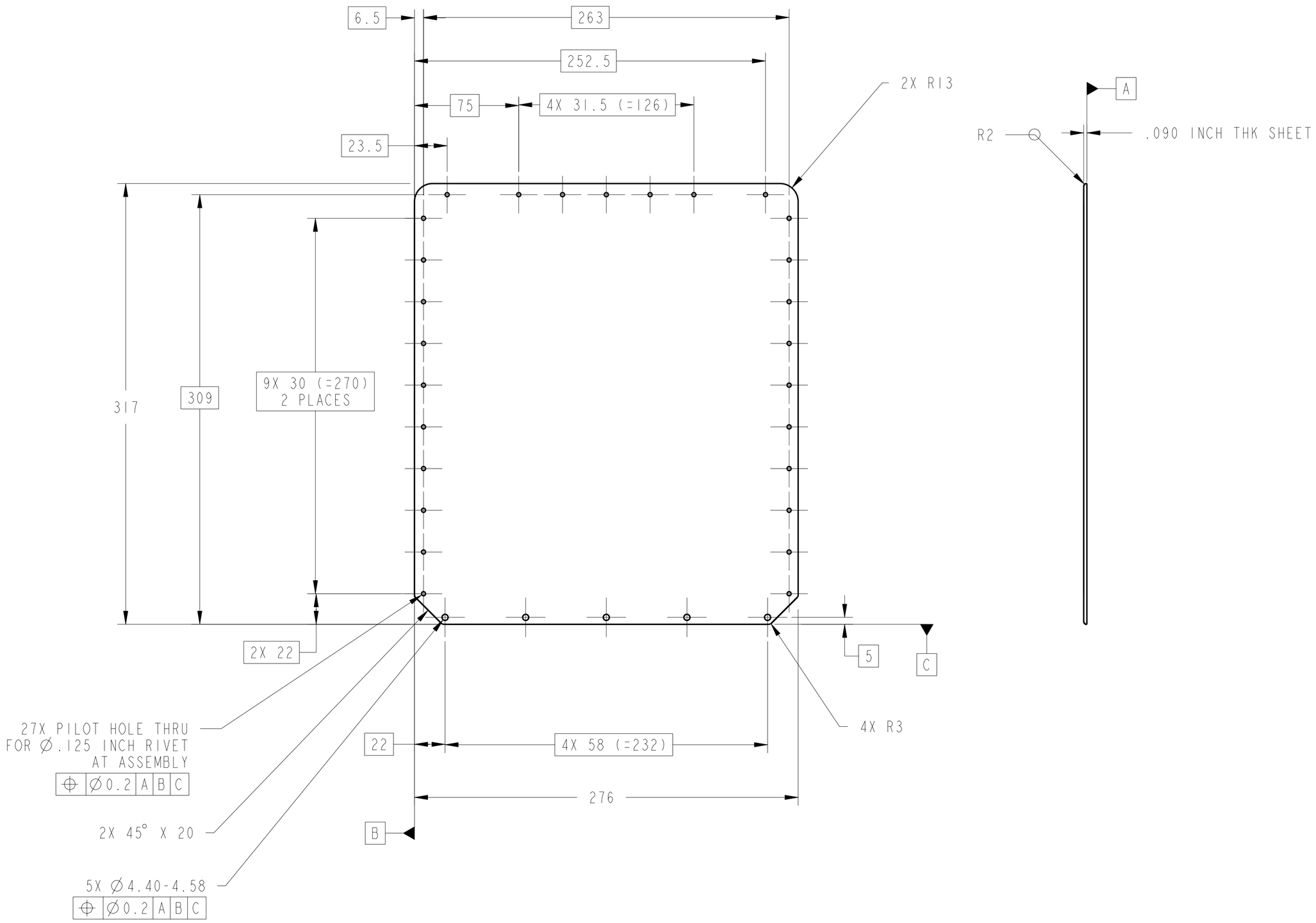
6. CLEAN SURFACES WITH 190 PROOF ETHYL ALCOHOL. WIPE WITH CLEAN COTTON SWABS AND/OR LINT-FREE CLOTH.

7. HANDLE WITH CLEAN, LINT FREE GLOVES.

8. PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG FOR SMALL ITEMS, OR 4 MIL THICK MINIMUM POLYETHYLENE SHEET SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.

9. PROCESS PLAN REQUIRED.

10. ESTIMATED WEIGHT=0.535 Kg.



CHG	ZONE	DESCRIPTION	APP/DATE
A	F2	CHANGED NOTE 4	W. HOLT 02/23/00

REVISIONS

UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
2. ALL DIMENSIONS ARE IN MILLIMETERS
3. BREAK EDGES: 0.2-0.5
4. LINEAR TOLERANCES:
   - 0.5-6 ±0.1
   - OVER 6-30 ±0.2
   - OVER 30-120 ±0.3
   - OVER 120-315 ±0.5
   - OVER 315-1000 ±0.8
   - OVER 1000-2000 ±1.2
5. ANGULAR TOLERANCES: 0° 30′

CONTRACT	NAS3-27600
CONTRACTOR	ADF, INC.
TASK ORDER	60
DRAFTER	ADF/ W. HOLT
ENGINEER	ANLX/ W. NARVAEZ
DESIGNER	ANLX/ W. NARVAEZ

THIRD ANGLE PROJECTION

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD
CLEVELAND, OHIO

FOMA CONTROL UNIT ASSEMBLY

67212MELM100

105 BOTTOM PANEL

PDM REL LEVEL: **RELEASE** PDM REVISION: **x.13**

PDM DATABASE: **FCF**

MODEL NAME: **67212MEDM105**

PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)

SIZE	DRAWING NUMBER	REV	BLDG	AREA
A1	67212MEDM105	A	333	-

UNITS: mm

SCALE:	INITIAL REL DATE	SHEET	DISCIPLINE
1:2	XX/XX/XXXX	1 OF 1	MECHANICAL

PRO/E VERSION: 20.0

REV A

DRAWING NUMBER 67212MEDM105

SIZE A1

NAME:EDJEN OBJECT:67212MEDM105 DATE:30-Oct-00 10:54:29