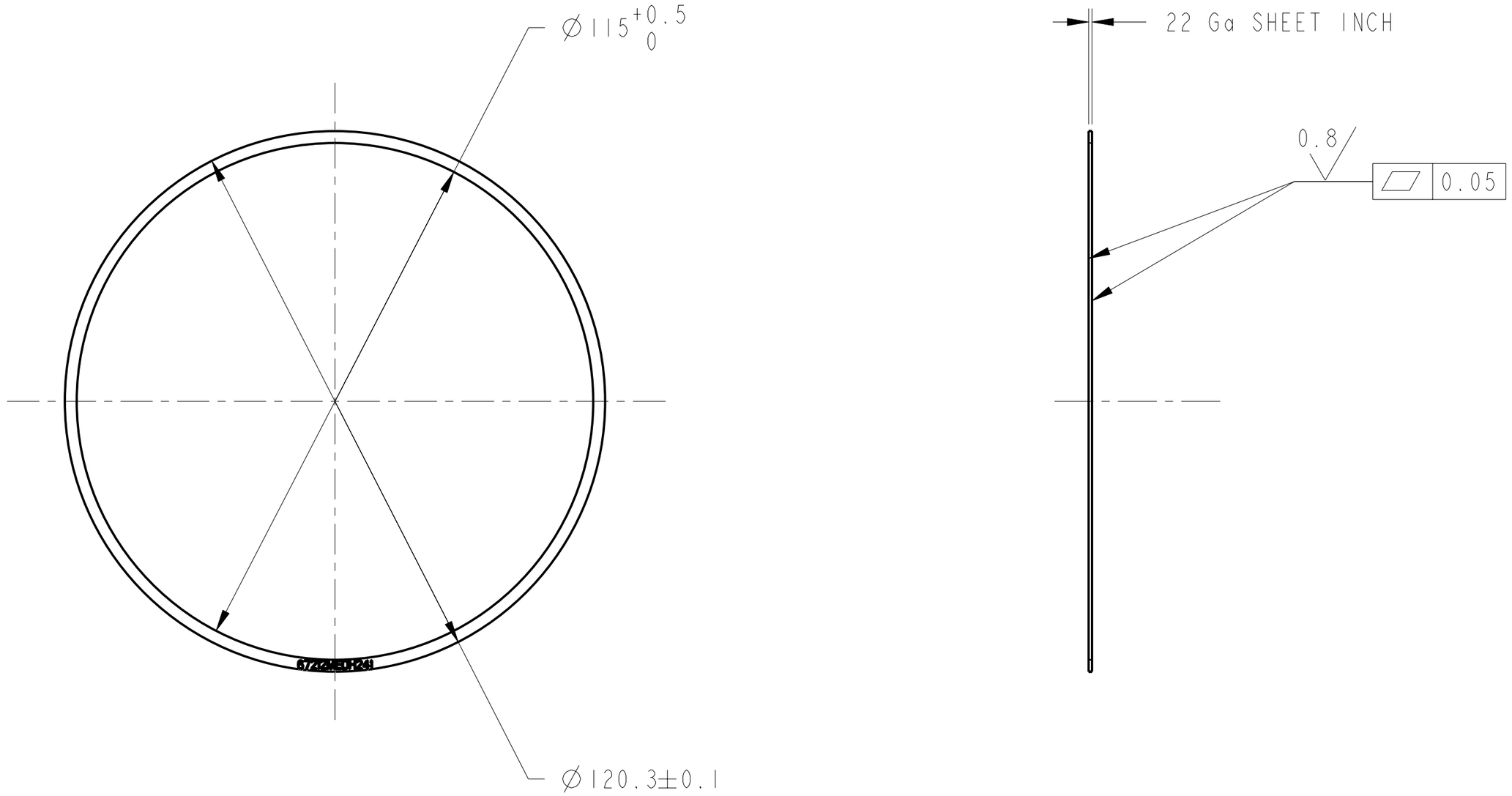

1. MATERIAL:
   304 STAINLESS STEEL PER FEDERAL SPEC QQ-S-766.

2. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIAL.

3. 1.6 Ra ALL MACHINED SURFACES PER ANSI/ASME B46.1.

4. CLEAN AND PASSIVATE PER MIL-S-5002, PARAGRAPHS 3.4.2.4 AND 3.4.2.4.1 AND FEDERAL SPECIFICATION QQ-P-35.

5. CLEAN SURFACES WITH 190 PROOF ETHYL ALCOHOL. WIPE WITH CLEAN COTTON SWABS AND/OR LINT-FREE CLOTH.

6. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, TRANSPARENT, POLYETHYLENE BAG FOR SMALL ITEMS, OR 4 MIL THICK MINIMUM POLYETHYLENE SHEET SEALED WITH FIBERGLASS PACKAGING TAPE. SEAL AND MARK WITH IDENTIFICATION NUMBER ON TAG ATTACHED TO BAG.

7. ESTIMATED WEIGHT=0.172 Kg,

CHG	ZONE	DESCRIPTION	APP/DATE

REVISIONS

UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
2. ALL DIMENSIONS ARE IN MILLIMETERS
3. BREAK EDGES: 0.2-0.5
4. LINEAR TOLERANCES:
   - 0.5-6 ±0.1
   - OVER 6-30 ±0.2
   - OVER 30- 120 ±0.3
   - OVER 120-315 ±0.5
   - OVER 315-1000 ±0.8
   - OVER 1000-2000 ±1.2
5. ANGULAR TOLERANCES: 0° 30′

CONTRACT	NAS3-27600
CONTRACTOR	ADF INC.
TASK ORDER	060
DRAFTER	ADF/ N. MCMASTER
ENGINEER	ADF/ M. POLITI
DESIGNER	ADF/ N. MCMASTER

THIRD ANGLE PROJECTION

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD
CLEVELAND, OHIO

WINDOW

67212MEDH230

241 WINDOW SPACER

PDM REL LEVEL: **RELEASE** PDM REVISION: **x.13+**

PDM DATABASE: **FCF**

MODEL NAME: **SPACER_0_76**

PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)

SIZE	DRAWING NUMBER	REV	BLDG	AREA
A2	67212MEDH241	X	333	-
			UNITS: mm	
SCALE: 1:1	INITIAL REL DATE XX/XX/XX	SHEET 1 OF 1	DISCIPLINE MECHANICAL	

PRO/E VERSION: 19.0

SIZE A2 DRAWING NUMBER 67212MEDH241 REV X

NAME:EDJEN OBJECT:67212MEDH241 DATE:30-Oct-00 10:36:56